INSTRUCTION MANUAL

BilgMon488

15 ppm Bilge Alarm

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2 TABLE OF VALIDITY

The following table describes the software and hardware versions on which this document was based.

Doc version	Master SW	Master PCB ver.	Sensor SW	Sensor PCB ver.
	ver.		ver.	
vAA, vAB	C3	Bilgbas_I.1/	B5	Bilgemon J.1
		Bilgbaslv_D.1/		
		Bilgbasmd_C/		
		Bilgbasco_A		
		Bilgemastex K.1		
vAC	C9	Bilgbas_I.1/	B5	Bilgemon J.1
		Bilgbaslv_D.1/		
		Bilgbasmd_C/		
		Bilgbasco_A		
		Bilgemastex K.1		
vAD,vAE,vAF,vAG,vAH,vAI	D1,D2	Bilgbas_I.1/	B5	Bilgemon J.1
		Bilgbaslv_D.1/		
		Bilgbasmd_C/		
		Bilgbasco_A		
		Bilgemastex K.1		

3 INTRODUCTION

The BilgMon488 bilge alarm has been designed specifically for use in conjunction with 15 ppm oilwater separator units. BilgMon488 performance meets the requirements of the International Maritime Organization specifications for 15 ppm bilge alarms contained in resolution MEPC. 107(49).

BilgMon488 is equipped with 2 adjustable alarms that are triggered when the oil-content of the processed sample exceeds the set limit (1 - 15 ppm, works-adjusted to 15ppm). Alarm outputs consist of relays and indicator LEDs. Additionally a O(4) - 20 mA current output signal (corresponding to 0 - 30 ppm) is available to enable remote surveillance and recording of oil contents.

Downloading the operating log of BilgMon488 can be done through a USB-interface. This requires driver software and cables that can be supplied on demand.

4 CONSTRUCTION

BilgMon488 consists of two main parts, the MASTER unit (housing with LCD, buttons and LEDs) and the SENSOR unit (housing with pipe fittings).

The MASTER unit contains all the electronics used for control and data storage of the bilge alarm. Mounted in the lid of the MASTER housing is the main memory containing the bilge alarm log.

The SENSOR unit contains electronics for measuring the sample stream. The SENSOR unit also holds the measurement calibration data. Communication with the MASTER unit is done wireless hence the SENSOR unit is hermetically sealed and shall not be opened.

5 **OPERATION**

Optical sensors monitors the amount of light scattered and absorbed by the oil droplets in the sample stream. Sensor signals are processed by a microprocessor to produce a corresponding oil content (ppm) output. The output is communicated to the MASTER unit where it is processed. The MASTER unit takes action, such as alarm activation, logging etc., depending on the oil content and the separator signal.

Settings that affect the behaviour of the bilge alarm are described in detail in section 10 Operating Instructions.

Zero point calibration can be re-adjusted on site whereas full sensor calibration according to IMOrequirements is performed by manufacturer.

6 CAUTION

Use protective goggles whenever working with the measuring cell of the unit.

Do NOT remove the internal battery for more than a couple of hours (see 16.2 Battery replacement)

Do NOT open the SENSOR unit as this will invalidate the calibration.

Do NOT open the MASTER unit when it is energized. Hazardous voltages are present inside.

7 SPECIFICATION

7.1 GENERAL

Measurement: Oil range: Resolution: Accuracy: Response time:

Alarms:

Alarm 1 (automatic stopping device) delay: Alarm 2 (annunciation) delay: Alarm points 1 and 2: Alarm hysteresis:

Data storage and retrieval:

Calibration storage: IMO required data:

Optional data retrieval:

User interface:

LCD display: Control:

Environment:

Ambient temperature range: Enclosure ingress protection rating:

Installation: Sample line inlet operating range:

Sample temperature:

0 – 30 ppm 0.1 ppm According to IMO MEPC.107(49) < 5 sec

0-10 sec user adjustable
0-60 sec user adjustable¹
1-15 ppm user adjustable
0.5 ppm (below alarm point)

Stored in sensor housing. Stored in BilgMon488 main housing (sensor housing may be replaced with data remaining on board). Data retrieval via display. Via USB port.

2x16 alphanumeric display 4 button keypad

According to IMO MEPC.107(49), (0-55°C) IP65

Recommended: 1-2 bar (200 – 300 l/h) Maximum: 3 bar Maximum: 50 °C

¹ 0-600 sec on master unit software versions before C9, shown on certificate and in "Info" menu.

7.2 SPECIFIC 115/230 V AC MODEL

Input/Output:

Current output:

Communications:

Alarm outputs: Clean water solenoid valve output: Switch input:

System and supply:

Supply: Power consumption electronics: Power consumption solenoid:

7.3 SPECIFIC 24 V AC/DC MODEL

Input/Output: Current output:

Communications:

Alarm outputs: Clean water solenoid valve output: Switch input:

System and supply:

Supply: Power consumption electronics: Power consumption solenoid: 0 - 20 mA or 4 - 20 mA for 0 - 30 ppm (Load resistance max. 300 Ω)
USB serial communication (separate cable and software)
2 x relays (0.25A)
1 x relay (0.5A, supply voltage)
1 x switch input for separator status

1 A, 115 or 230 V AC, 50 – 60 Hz 10 VA 18 VA

0 - 20 mA or 4 - 20 mA for 0 - 30 ppm (Load resistance max. 300 Ω)
USB serial communication (separate cable and software)
2 x relays (1A)
1 x relay (1A, supply voltage)
1 x switch input for separator status

1.5 A, 24 V AC (50 – 60 Hz) or 24 V DC 10 VA 18 VA

8 INSTALLATION

NOTE: If drain valve is fitted. It should always be closed while separator is running.

8.1 MECHANICAL

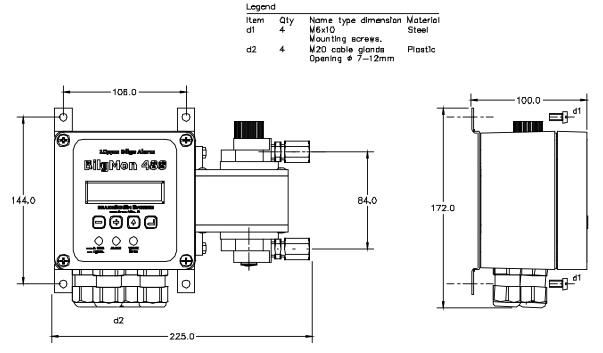
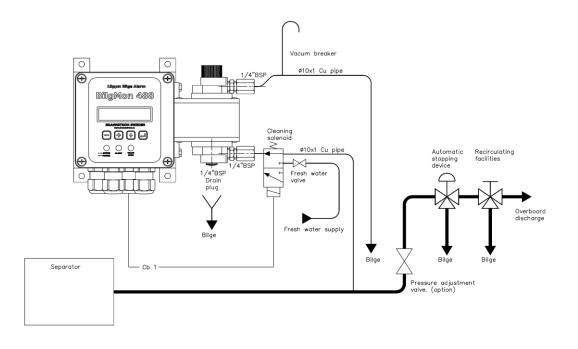


Illustration 1: Mechanical installation

8.2 TUBE ARRANGEMENT

8.2.1 Alternative 1





8.2.2 Alternative 2

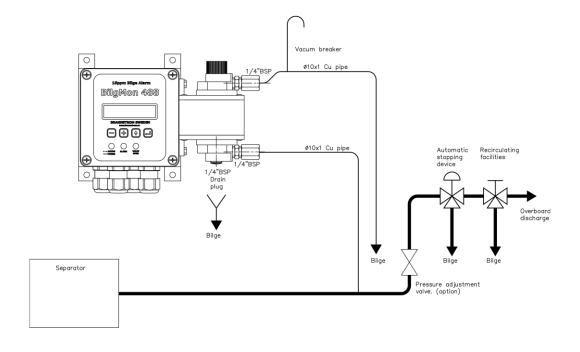


Illustration 3: Tube arrangement alt. 2.

SW1: Voltage selection switch (115/230)

CN2: Terminals 1 – 9

CN3: Terminals 10 - 11

L8: Terminals 12 - 13

CN1: Terminals 16 - 17

8.3 ELECTRICAL

8.3.1 General installation

Bilgmon488 is manufactured in two base models, **115/230 VAC** and **24 V AC/DC**. The main difference between these two models is the base PCB of the MASTER unit.

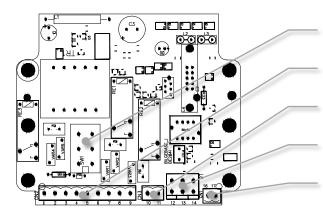


Illustration 4: Base PCB of 115/230 VAC MASTER unit.

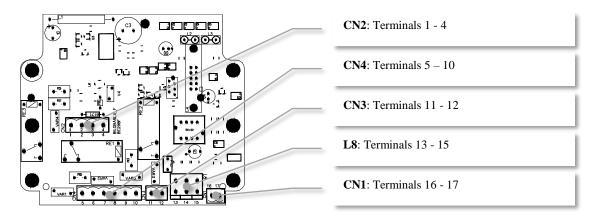


Illustration 5: Base PCB of **24 V AC/DC** MASTER unit.

When installing the **115/230 VAC model** be sure to put the voltage selection switch (**SW1**, Illustration 4) in the correct position (marked 115 resp. 230).

Terminals 12-14 (L8, Illustration 4) resp. 13-15 (L8, Illustration 5) are coupled and can be used for routing of external protective earth connections.

See sections 8.3.3 and 8.3.4 for detailed information of electrical connections.

NOTE: When connecting **24V DC** the polarity of the mains connection **MUST** be correct for proper operation.

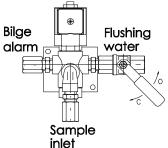
8.3.2 Fresh water flushing valve installation

This section is valid for systems using a cleaning solenoid according to Illustration 2: Tube arrangement alt. 1 or similar installation.

115/230 VAC model: There are two coils delivered with the BilgMon 488, one to be used with 115 VAC (marked 96 V) and one to be used with 230 VAC (marked 205 V). Be sure to install the proper one for the chosen voltage.

24 V AC/DC model: Only one coil delivered with this model (marked 24 V).

NOTE: Both models are equipped with a cable and rectifier (in i connection plug for solenoid). The rectifier is necessary for all AC installations.



8.3.3 115/230 VAC

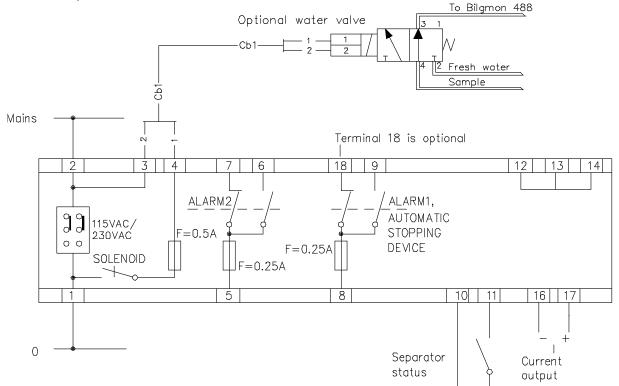
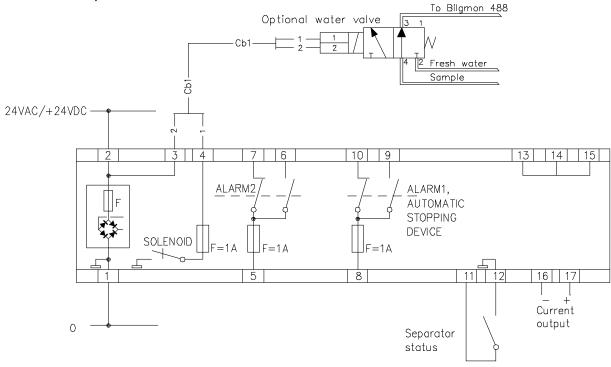


Illustration 6: 115/230 VAC electrical connections

8.3.4 24V AC/DC





9 CALIBRATION CHECK

9.1 SCHEDULE

Two items needs to be addressed when setting up the maintenance schedule for the BilgMon488:

- Expiry date of the factory issued calibration certificate.
- Occasionally a calibration check is required within the validity period of the factory issued calibration certificate.

The following two subchapters explain how to resolve these two items.

9.2 CALIBRATION CERTIFICATE EXPIRY DATE

When the factory issued calibration certificate expires, the SENSOR unit must be replaced, or the calibration must be checked and certified by an agent authorized by the maker, with a new expiry date not exceeding the maximum sensor life-time specified by the maker.

The SENSOR of BilgMon488 is designed to be easily replaced by the crew, see 9.4 Sensor unit replacement. Replacement does not require any adjustments of the MASTER unit setup.

Each new SENSOR is accompanied with a new factory issued calibration certificate.

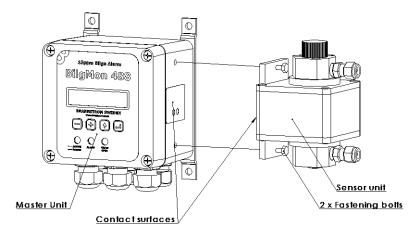
9.3 CALIBRATION CHECK REQUIREMENTS

On occasion ships may be required to perform a "calibration check" on their units. This might be required to take place at shorter intervals than the validity period of the factory issued calibration certificate.

Calibration check can be achieved in the following ways:

- Checking calibration with a "Calibration Check Kit". (Requires ordering a kit or consult a service agent)
- If the calibration check fails (calibration values are not within limits), a new SENSOR must be installed.

9.4 SENSOR UNIT REPLACEMENT



Removing Sensor Unit:

 Loosen fastening bolts.
 Gently pull Sensor Unit away from Master Unit.

Mounting Sensor Unit:

- Clean contact surfaces using water and mild determent
- detergent. 2. Hold together Sensor
- Unit and Master Unit. 3. Tighten tastening bolts. Master Unit preparations:

No preparations necessary. Sensor Unit contains all calibration data. System updates automatically.

Illustration 8: Sensor unit replacement procedure.

10 OPERATING INSTRUCTIONS

10.1 STARTUP SEQUENCE

When BilgMon488 is powered up the LCD display will show an initialization sequence.

Sequer	nce:	1.	
 Internal time reference (Real Time Clock, RTC) is checked. Information about unit setup is shown. This is for the manufacturer's internal use only. 		RTC check: In progress! 2.	
		Bil9Mon 488 00A9 1dec CO 15max	

10.2 MAIN MENU AND INDICATION LEDS

10.2.1 Main menu

After the initialization sequence is done the unit is ready for operation and the main menu will be shown:

The main menu shows *date* and *time* followed by *PPM measurement* and *fresh water flushing valve selection*.

140612 09:10:48 PPM=12.3 SPL

Date and *time* is set at factory to UTC time (Coordinated Universal Time) and is displayed on the format:

YYMMDD hh: mm: ss (YY - year, MM - month, DD - day, hh - hour, mm - minute, ss - second)

PPM measurement shows the latest measurement of oil content in parts per million as reported by the sensor unit.

Fresh water flushing valve selection shows the current selection (control output) to the optional fresh water flushing valve:

SPL – sample from separator selected

 $\ensuremath{\mathbb{WTR}}$ – fresh water flushing input selected

If the internal clock battery backup voltage is too low the display will display a warning (see right) every 2 seconds.	WARNNG: Chan9e battery!
See 30 Real Time Clock (RTC) for further information.	

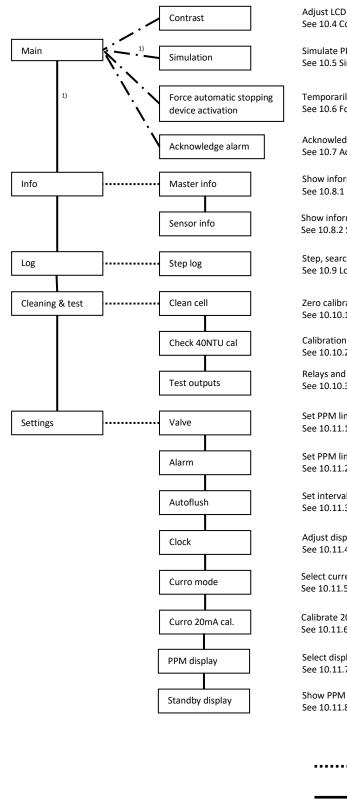
10.2.2 LEDs and indications

The LED lamps on the front panel indicate the status of the equipment. The straight/dashed lines indicate if the lamps are lit continuously/flashing.

(green) ACTIVE POWER		Bilgmon488 is in ACTIVE mode (separator is running). BilgMon488 is in POWER mode (menu subsystem is active).
(red) ALARM	(no signal)	No alarm2 present. Alarm2.
(yellow) VALVE OPEN	(no signal)	Automatic stopping device activated (back to bilge tank). Automatic stopping device NOT activated (overboard valve open).

The LED lamps on the front panel indicate the status of the equipment. The straight/dashed lines indicate if the lamps are lit continuously/flashing.

10.3 MENU SYSTEM



Adjust LCD contrast. See 10.4 Contrast adjustment

Simulate PPM measurement and separator status. See 10.5 Simulation

Temporarily activate automatic stopping device. See 10.6 Force automatic stopping device activation

Acknowledge alarm2. See 10.7 Acknowledge alarm2

Show information about MASTER unit. See 10.8.1 Master info

Show information about SENSOR unit. See 10.8.2 Sensor info

Step, search and download the log. See 10.9 Log

Zero calibration of SENSOR unit. See 10.10.1 Clean cell (zero calibration)

Calibration check of SENSOR unit. See 10.10.2 Check 40NTU cal (calibration check)

Relays and input test menu. See 10.10.3 Test outputs

Set PPM limit and delay of automatic stopping device. See 10.11.1 Valve settings (automatic stopping device)

Set PPM limit and delay of alarm2. See 10.11.2 Alarm2 settings (bridge alarm)

Set interval and duration of fresh water autoflush feature. See 10.11.3 Autoflush feature (automatic freshwater cleaning)

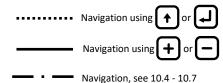
Adjust displayed time and date. See 10.11.4 Set clock

Select current output logic. See 10.11.5 Curro mode (Current output mode)

Calibrate 20mA output. See 10.11.6 Curro 20mA cal. (Calibration of current output)

Select displayed number of decimals in PPM value. See 10.11.7 PPM display. (Select number of decimals in ppm

Show PPM or STANDBY at inactivity in POWER mode. See 10.11.8 Standby display. (Select standby notification)



1) NOTE: Transition only possible when BilgMon488 is in POWER mode (see 10.2).

Illustration 9: Menu layout

10.4 CONTRAST ADJUSTMENT

10.5 SIMULATION

The simulation menu lets user simulate the PPM input from the sensor unit as well as the separator status input state to verify that the installation of the unit is correct and that it responds as expected to different oil content measurements.

Simulated events will be stored in the log starting with a SIM_ON event and ended with a SIM_OFF event.

To enter this menu the BilgMon488 needs to be in POWER mode. POWER mode is when the unit is powered but separator is not running (separator status input is open, see *8.3 Electrical*).

Enter simulation menu:	Simulation SPL
From main menu press and hold . The LCD will now	PPM>30.0 SEP_OFF
show something similar to the picture on the right.	
Keep holding 🛃 to stay in the simulation menu.	
Leave simulation menu: Release	
Toggle the simulated separator status input:	
While still holding , press r to toggle between	
separator on/off (SEP_이어/SEP_OFF shown in LCD).	
Increment/decrement simulated PPM value:	
While holding [], press + / - to	
increment/decrement the simulated PPM value in steps	
of 1.0.	

Example of simulation with explanations:

 1) Start in main menu with separator off (separator status input open). 1) Start in main menu with separator off (separator status input open). 1) ALARM LED - OFF (no discharge) 2) Hold (do not release until step #7 in this example). Automatic stopping device (ASD) is now active? and the alarm2 is not active since the separator is not running. 3) Press(to simulate that the separator starts running (toggle to SEP_ON). ASD and alarm2 is now active since the PPM value is below 15.0 ppm (140 or lower value shown). ASD and alarm2 is now active since the PPM value is below 15.0 ppm (140 or lower value shown). ASD and alarm2 is now active since the PPM value is below 15.0 ppm (140 or lower value shown). ASD and alarm2 is now active since the PPM value is below 15.0 ppm (140 or lower value shown). ASD and alarm2 is now active since the PPM value is below 15.0 ppm and the separator is running. 5) Press() repeatedly until PPM value is above 15.0 ppm (160 or higher value shown). ASD and alarm2 is now active since the separator is running and the PPM value is above 15.0 ppm. 6) Press() to simulate that the separator stops running (toggle to SEP_OFF). ASD is now active and the alarm2 is not active since the separator show active and the alarm2 is not active since the separator shops running (toggle to SEP_OFF). ASD is now active and the alarm2 is not active since the separator shops running (toggle to SEP_OFF). ASD is now active and the alarm2 is not active since the separator shop since the separator is not running. 7) Release () to return to main menu and end simulation. 1) ARM LED - OFF (no discharge) 1) ALARM LED - OFF (no discharge) 1) ALARM LED - OFF (no discharge) 	r		ſ
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 15.0 ppm (14.0 or lower value shown). ASD and alarm2 is now NOT active since the PPM value is below 15.0 ppm and the separator is running. 5) Press repeatedly until PPM value is above 15.0 PPM (16.0 or higher value shown). ASD and alarm2 is now active since the separator is running and the PPM value is above 15.0 ppm. 6) Press to simulate that the separator stops running (toggle to SEP_OFF). ASD is now active and the alarm2 is not active since the separator is not running. 6) Press to simulate that the separator stops running (toggle to SEP_OFF). ASD is now active and the alarm2 is not active since the separator is not running. 7) Release to return to main menu and end simulation. 7) Release to return to main menu and end simulation. 		value is above 15 PPM and the separator is	_
Value is below 15.0 ppm and the separator is running. VALVE LED - ON (discharge) 5) Press + repeatedly until PPM value is above 15.0 PPM (16.0 or higher value shown). Simulation ASD and alarm2 is now active since the separator is running and the PPM value is above 15.0 ppm. ALARM LED - ON VALVE LED - OFF (no discharge) 6) Press + to simulate that the separator stops running (toggle to SEP_OFF). Simulation ASD is now active and the alarm2 is not active since the separator is not running. Simulation 7) Release + to return to main menu and end simulation. 140613 09:50:24 PPM>30.0 SPL	4)		
 15.0 PPM (16.0 or higher value shown). ASD and alarm2 is now active since the separator is running and the PPM value is above 15.0 ppm. 6) Press to simulate that the separator stops running (toggle to SEP_OFF). ASD is now active and the alarm2 is not active since the separator is not running. 7) Release to return to main menu and end simulation. 7) Release to return to main menu and end simulation. 7) Release Active and the main menu and end simulation. 7) Release Active and the main menu and end simulation. 7) Release Active and the main menu and end simulation. 7) Release Active and the main menu and end simulation. 7) Release Active and the main menu and end simulation. 7) Release Active and the main menu and end simulation. 7) Release Active and the main menu and end simulation. 7) Release Active and the main menu and end simulation. 7) Release Active and the main menu and end simulation. 7) Release Active and the main menu and end simulation. 7) Release Active and the main menu and end simulation. 7) Release Active and the main menu and end simulation. 7) Release Active and the main menu and end simulation. 7) Release Active and the main menu and end simulation. 7) Release Active Ac		value is below 15.0 ppm and the separator is	_
is running and the PPM value is above 15.0 ppm. VALVE LED - OFF (no discharge) 6) Press to simulate that the separator stops running (toggle to SEP_OFF). ASD is now active and the alarm2 is not active since the separator is not running. Simulation 7) Release to return to main menu and end simulation. 7) Release to return to main menu and end simulation.	5)		Simulation SPL PPM=16.0 SEP_ON
running (toggle to SEP_OFF). ASD is now active and the alarm2 is not active since the separator is not running. 7) Release I to return to main menu and end simulation. Image: Alarm Led I and the alarma and end simulation.		•	
since the separator is not running. VALVE LED – OFF (no discharge) 7) Release I to return to main menu and end simulation. 140613 09:50:24 PPh1>30.0 SPL ALARM LED – OFF	6)		
simulation.			_
	7)		PPM>30.0 SPL

² The VALVE LED and the automatic stopping device output has reversed logic. Hence when VALVE LED is lit the automatic stopping device is NOT active (overboard valve in discharge position) and vice versa.

10.6 FORCE AUTOMATIC STOPPING DEVICE ACTIVATION

When the separator is running and the PPM value is below 15.0 ppm the automatic stopping device can be temporarily activated by pressing and holding \Box for approx. 2 sec.

After 10 seconds or on a press of BilgMon488 returns to normal operation.	Force valve close: 10s EXIT

10.7 ACKNOWLEDGE ALARM2

If separator is running (separator status input is closed, BilgMon488 in ACTIVE mode) and the PPM
value goes above 15.0 ppm the unit will generate an alarm2 (alarm2 output terminal and LED). The
alarm2 can be acknowledged ³ by pressing $+$, $-$ or $-$. This means that the alarm2 output
terminal will be put in no alarm position but the alarm LED on the front will still be lit.

³ Automatic stopping device output cannot be acknowledged (only alarm2 output).

10.8 INFORMATION MENU

To enter this menu the BilgMon488 needs to be in POWER mode. POWER mode is when the unit is powered but separator is not running (separator status input is open, see *8.3 Electrical*).

The information submenus will display⁴ information about the MASTER and the SENSOR unit of BilgMon488 according to examples below:

10.8.1 Master info

Cycle 0: Menu name.	Master info
<i>Cycle 1</i> :	Master ID:
Serial number.	000A-4567
Cycle 2:	Master SW ver:
Software version.	00C3
<i>Cycle 3</i> : Master unit lid power supply voltage. Should be approx. 5V.	Master voltage: 5V supply=5.3V
<i>Cycle 4</i> : RTC backup battery voltage. Should be approx. 3V. If lower than 2.5V, replace battery ().	Master voltage: RTC battery=3.0V
<i>Cycle 5</i> :	Master UTC:
Internal time reference (RTC). Should be UTC time and date (approximately).	140427 18:23:34

10.8.2 Sensor info

<i>Cycle 0</i> : Menu name.	Sensor info
<i>Cycle 1</i> :	Sensor ID:
Serial number.	0008-4325
Cycle 2:	Sensor SW ver:
Software version.	0086
<i>Cycle 3</i> :	Sensor date:
Factory calibration date.	140112 13:23:10
<i>Cycle 4</i> :	Cal. checked:
Calibration check date.	140427 10:43:12

⁴ Information is continuously cycling (cycle 0, cycle 1, ... , cycle n, cycle 0, ...).

Cycle 5:
SENSOR internal measurements (temperature, moisture,
voltage etc.).

T:25.3 Dry:60 V3:3.20 V03:.312

10.9 Log

To enter this menu the BilgMon488 needs to be in POWER mode. POWER mode is when the unit is powered but separator is not running (separator status input is open, see *8.3 Electrical*).

The log menu enables the user to search and step the IMO-regulated log of the BilgMon488 as well as download parts of or the entire log to file using the "BilgMon488 log download kit" (purchased separately).

10.9.1 Log menu	
The log menu shows the serial number stored in the log memory (normally same as the serial number of the master unit) and the number of log items currently stored in log. Press I to enter the <i>step log</i> submenu.	Log (000A:4567) 12343 entries
10.9.2 Step log First row of step log menu shows type of event and	

 First row of step log menu shows type of event and second row shows date and time of occurrence. Stepping: Navigate the log by pressing + resp. to step forwards resp. backwards in the log. 	Log: PPM > 15 140601 23:12:33
Searching: Press I and a small cursor will appear in under the first entry in the date field. Press I again to move the cursor cyclically through the date/time fields. Use I and to increase/decrease the digit marked by the cursor. Finish by holding I for approx. 3 seconds. The display will now show the event that is closest in time to the date/time you entered.	09: PPM > 15 190601 23:12:33
Sending log via USB (download kit required): When leaving the step log menu (→) user is asked to send log. If user answers no (→) the unit returns to log menu. If user answers yes (→) a follow up question is asked of how many items from the current and forward (in time) is to be sent 100, 500 or all. Select with + / -	Send log? NO YES Number of logs? 100 from current Sending log!
and finalize by holding for approx. 3 seconds.	

LCD will show "sending log" while sending the log followed by "sent xxxx" when download is complete.

Sending log! Sent 100!

10.10 CLEANING & TEST

Use protective goggles whenever working with the measuring cell of the unit. To enter this menu the BilgMon488 needs to be in POWER mode. POWER mode is when the unit is powered but separator is not running (separator status input is open, see *8.3 Electrical*).

10.10.1 Clean cell (zero calibration)

The *clean cell menu* provides the facility to zero calibrate the BilgMon488. It is also a useful tool for checking on dirt, layering and scratches on the sample tube inside the SENSOR unit.

Values shown range from 0% (clean, same values as factory calibration) to 100% (dirty) where 50% or below is required to perform zero calibration.

Press 🛃 to start zero calibration process.	Clean cell: START
Toggle fresh water flushing valve to position WTR by pressing → ⁵ . Make sure the fresh water supply line is closed to prevent the liquid poured in to the SENSOR is not flushed out "backwards". Unscrew the top cap of the SENSOR, clean thoroughly with mild detergent and soft , rinse and then pour in some clean air free water. When/if zero value goes below 50%, ZERO is shown. Press → enter to send zero calibration command to SENSOR unit.	Zero value: 045% WTR ZERO

If zero value does not go below 50% see 19 Troubleshooting.

10.10.2 Check 40NTU cal (calibration check)

The *check 40NTU cal* lets the user perform a calibration check⁶ of the equipment. The calibration check makes sure that the units sensors are still in good condition and that the measurements of the oily water is still accurate.

Values range from 0% to 100% where 80% or above is considered acceptable (using calibration check kit mixture).

Press 🛃 to start calibration check process.	Check 40NTU cal:
Toggle fresh water flushing valve to position \squareTR by pressing \frown ⁵ . Make sure the fresh water supply line is	Cal value: 093% WTR OK

⁵ Fresh water flushing is indicated also on ALARM2 (from master unit software version C9).

⁶ Doing a calibration check requires the "Bilgmon488 calibration check kit" (bought separately).

closed to prevent the liquid poured in to the SENSOR is	
not flushed out "backwards".	
Unscrew the top cap of the SENSOR and fill with the	
calibration check kit mixture.	
When/ <u>if c</u> al. value goes above 80%, 🗰 is shown.	
Press 🗗 enter to set the calibration check date of the	
SENSOR unit.	

If cal. value does not go above 80% see 19 Troubleshooting.

10.10.3 Test outputs

The *test outputs menu* is used for testing the function of the separator status input as well as the alarm2, automatic stopping device and fresh water flushing valve outputs (see *8.3 Electrical*).

Press 🛃 to enter <i>test outputs</i> menu.	Test outputs: START
 ALM: Press → to toggle the alarm2 output.⁷ VLV: Press → to toggle the valve (automatic stopping device) output.⁷ WTR: Press → to toggle the fresh water flushing valve output. O/C: In the upper right corner the status of the separator status input is displayed (O = Open, C = Closed). 	ALM VLV WTR C OFF 88 OFF

10.11 Settings

To enter this menu the BilgMon488 needs to be in POWER mode. POWER mode is when the unit is powered but separator is not running (separator status input is open, see 8.3 Electrical).

10.11.1 Valve settings (automatic stopping device)

This menu allows the user to lower the detection level for valve output (automatic stopping device output). This might be useful in cases where lower limits than 15 ppm oil content is requested. There is also an adjustable delay (max 10 seconds) of the valve output. Factory defaults are 15 ppm limit, 0 sec delay.

Press J to display the cursor (under leftmost digit).	Value settings
Press +/- to increase/decrease digit.	ppm:15.0 t:000s
Press 🛃 to move cursor right one digit (cursor moves cyclically from left to right, one step per 🖵).	
Save setting by holding 🖵 until cursor disappears.	

⁷ Fresh water flushing and Valve output can only be activated 10 seconds at a time and will always generate an active alarm2 output. Seconds countdown is shown on LCD.

Abort input at any time by pressing () (cursor	
disappears, previous values are filled in).	

10.11.2 Alarm2 settings (bridge alarm)

This menu lets the user set the parameters for the alarm2 output.

Press 🛃 to display the cursor (under leftmost digit).	Alarm settings ppm:15.0 t:000s
Press +/- to increase/decrease digit.	
Press 🛃 to move cursor right one digit (cursor moves cyclically from left to right, one step per 🖵).	
Save setting by holding J until cursor disappears.	
Abort input at any time by pressing ((cursor disappears, previous values are filled in).	

10.11.3 Autoflush feature (automatic freshwater cleaning)

If system is fitted with a freshwater flushing valve it is possible to let the unit clean itself at set intervals with fresh water⁸ if the separator is not running. This menu lets the user set the interval at which the cleaning should be performed (in hours) and the duration of the cleaning/flushing (in seconds). If a duration of 0 seconds is chosen the feature is disabled (off).

Note: The autoflush feature is disabled when the separator is running (separator status input is closed).

Press 🛃 to display the cursor (under leftmost digit).	Autoflush (on) t:10s int:24h
Press +/- to increase/decrease digit.	t:12s int:24h
Press 🗗 to move cursor right one digit (cursor moves cyclically from left to right, one step per 🖵).	
Save setting by holding 🖵 until cursor disappears.	
Abort input at any time by pressing ((cursor disappears, previous values are filled in).	

10.11.4 Set clock

The BilgMon488 has an internal timekeeping mechanism with a battery backup. This mechanism is referred to as RTC (Real Time Clock). The RTC is set at production to UTC time (Coordinated Universal Time).

The *set clock* menu lets the user adjust the local time of the unit (as shown in the *main menu*). The local time is handled internally as an offset to the RTC time.

⁸ Fresh water flushing is indicated also on ALARM2 (from master unit software version C9).

The local time setting affects the time and date shown in *main menu* as well as the *log menu* according to the example below:

- Set clock = local time: Main menu will display local time and date. Log items will be shown in local time and date.
- Set clock = UTC time: Main menu will display UTC time and date. Log items will be shown in UTC time and date.

Time and date format used is:

```
YYMMDD hh: mm: ss (YY - year, MM - month, DD - day, hh - hour, mm - minute, ss - second)
```

For marine applications UTC time should be applied and the offset should be used for minor time correction only.

Note: Before inspecting the log, make sure the clock is set to the wished time frame (local time or UTC).

Press 🛃 to display the cursor (under leftmost digit).	Set clock:
Press $+/-$ to increase/decrease digit.	140327 11:34:05
Press 🗗 to move cursor right one digit (cursor moves cyclically from left to right, one step per 🖵).	
Save setting by holding J until cursor disappears.	
Abort input at any time by pressing (cursor disappears, previous values are filled in).	

10.11.5 Curro mode (Current output mode)

The current output of BilgMon488 can be altered between two modes, 0-20 mA and 4-20 mA. These intervals correspond to 0-30 ppm oil content as displayed in the *main menu*.

The current output terminal can be used for external printing/logging of the momentary oil content measurement.

Press 🛃 to display the cursor.	Curro mode 0 to 20 mA
Press $+/-$ to alter mode.	0 to 20 mA
Save setting by holding 🖵 until cursor disappears.	
Abort input at any time by pressing (cursor disappears, previous values are filled in).	

10.11.6 Curro 20mA cal. (Calibration of current output)

If current output corresponds badly to the displayed oil content the current output can be calibrated in this menu (one point calibration).

When entering this menu the BilgMon488 will try to output 20 mA (corresponding to 30 ppm). Measure the output with ampere meter. If reading is not correct adjust the output according to below instruction.

Press 🛃 to display the cursor.	Curro 20mA cal.
Press +/- to increase/decrease the current output signal (adjust to 20 mA output).	59100
Save setting by holding 🖵 until cursor disappears.	
Abort input at any time by pressing (cursor disappears, previous values are filled in).	

10.11.7 PPM display. (Select number of decimals in ppm display)

Select between one decimal (default) and no decimal when displaying the PPM value.

Press 🛃 to display the cursor.	PPM display:
Press +/ - to toggle between "ONE DECIMAL" and "NO DECIMAL".	ONE DECIMAL
Save setting by holding J until cursor disappears.	
Abort input at any time by pressing (cursor disappears, previous values are filled in).	

10.11.8 Standby display. (Select standby notification)

Select between showing current PPM value (default) and showing "STANDBY" in main menu when unit is in "POWER" mode.

If selected the unit will show "STANDBY" after 5 seconds of inactivity when in "POWER" mode.

Press 🛃 to display the cursor.	Standby display:
Press +/- to toggle between "Show PPM" and "Show STANDBY".	Show PPM
Save setting by holding 🖵 until cursor disappears.	
Abort input at any time by pressing (cursor disappears, previous values are filled in).	

11 AUTOMATIC STOPPING DEVICE TEST

11.1 WHILE SEPARATOR IS ACTIVE.

If the separator is active and the automatic stopping device is not activated (overboard valve open) it is possible to force the activation of the stopping device for a short period of time (10 s) by holding in the *main menu*. This allows testing that the automatic is correctly connected.

11.2 While separator is not active.

To check that the automatic stopping device is correctly connected see 12.2 Step 2.

12 RESPONSE TEST

12.1 Step 1

To check that the sensor responds to objects in the measuring path unscrew the cleaning cap (top of SENSOR housing) and insert a long plastic rod or something similar into the measuring path. **Do not** use anything that might scratch or in other ways damage the glass tube inside the SENSOR housing (as for example screwdrivers). If the sensor is working properly the display should read "PPM>30.0" (main menu). Note that the air-detection feature of the SENSOR requires the glass tube to be filled with water during this test for it to work.

12.2 Step 2

Testing alarms and valves are done in simulation mode (see 10.5 Simulation) or in the test outputs submenu of the *cleaning & test* menu (see 10.10.3 Test outputs) since this doesn't require opening the MASTER housing.

12.3 ALTERNATIVE

To make step 1 of the response test affect alarms and valves the apparatus needs to be active. Bilgmon488 is activated (flashing green led) when in main menu and the separator input signal is active. Activation can be done by shorting the "separator status" input (see *8.3 Electrical*). This method is **not recommended** since there is an obvious risk of forgetting the strap and that it requires opening the MASTER unit. It will also generate a false recording of OWS operation (SEP_ON/SEP_OFF) in the log.

13 CALIBRATION CHECK

Doing a *calibration check* requires the "Bilgmon488 calibration check kit" (bought separately). This kit also contain detailed information on procedures and mixtures used in the calibration check procedure.

See sections 10.10.1 Clean cell (zero calibration) and 10.10.2 Check 40NTU cal (calibration check).

Note: Complete calibration can only be performed by factory. Calibration check will perform a zero calibration and a check of the units calibration values compared to those set at production.

14 LOG ENTRIES

Туре	Example	Explanation
POWER ON	Log: POWER ON 060102 11:36:32	Power was turned on at given date and time (yymmdd hh:mm:ss).
POWER OFF	Log: POWER OFF 060102 14:06:10	Power was turned off.
SEP ON	Log: SEP ON 060102 12:10:12	Separator signal input turned from not activated to activated.
SEP OFF	Log: SEP OFF 060102 12:23:34	Separator signal input turned from activated to not activated.
PPM ABOVE	Log: PPM > 15 060102 12:15:13	Measured oil content went from below set valve ppm level to above (in example valve setting is 15 ppm). Automatic stopping device activated.
PPM BELOW	Log: PPM < 15 060102 12:17:42	Measured oil content went from above set valve ppm level to below (in example valve setting is 15 ppm). Automatic stopping device deactivated.
PPM AVG	Log: PPM AUG 04 051021 09:47:29	PPM average when below set valve ppm limit since latest SEP ON signal or latest PPM BELOW event.
PPM SET	Log: PPM SET 05 060102 13:10:07	Valve ppm level setting was changed to indicated value (in example to 5 ppm).
SIM ON	Log: SIM_ON 060102 12:09:50	Simulation was turned on.
SIM OFF	Log: SIM_OFF 060102 12:24:19	Simulation was turned off.
TIME OFFSET	Log: TIME OFFSET +0:59:46	Time offset was adjusted (in settings menu). Offset to BilgMon builtin realtime clock in hours, minutes and seconds is shown.
RTC SET	Log: RTC SET 051021 09:47:29	BilgMon builtin realtime clock was set (logged once at factory).
NEW SENSOR	Log: NEW SENSOR 851821 12:47:29	A new sensor was attached.

15 MAINTENANCE

The BilgMon488 can be set to autoflush (see *10.11.3 Autoflush feature (automatic freshwater cleaning)*). This means that the sensor tube is flushed with clean water at durations and intervals as set in the settings menu. Autoflush is only active when in main menu and BilgeMon488 is not active.

Cleaning the measurement unit should be done using a soft bottle-brush and mild detergent. Note that there is a glass tube inside the SENSOR unit so don't use anything that might scratch or damage the glass (i.e. metal objects). If the glass tube is layered with rust or similar try using low concentrated acid (for example hydrochloric acid). Rinse well and make sure you protect your eyes, skin and airways if using acidic substances.

Check the expiry date of the factory issued calibration certificate (9.2 Calibration certificate expiry date).

16 REAL TIME CLOCK (RTC)

The timekeeping mechanism in Bilgmon488 is referred to as the Real Time Clock (RTC). The RTC is essentially a crystal oscillator backed up by at battery and a capacitor. The RTC keeps track of the UTC time and date and is essential for keeping the log of Bilgemon488 correct.

16.1 LOCAL TIME

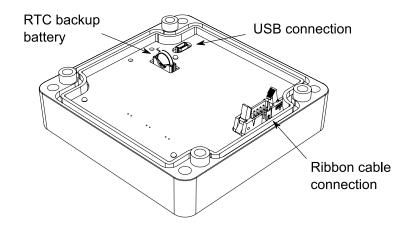
In the settings of each Bilgmon488 there is a possibility to adjust the displayed time. This affects how time and date are displayed on the display (main menu, log items etc.). This setting is stored and used as an offset to the internal time (RTC-time).

The internal UTC time and date can be checked in one of the cycles of the *master info* menu (see *10.8.1 Master info*).

16.2 BATTERY REPLACEMENT

The RTC backup battery is coupled in parallel with a backup capacitor. This means that the Bilgemon488 can keep its RTC running for a couple of hours without the battery present.

The RTC battery (type CR1225) is located on the backside of the master unit lid (see illustration).





Battery replacement procedure:

- 1. Disconnect the power supply.
- 2. Open the lid of the master unit (loosen 4 screws in the corners of the lid).
- 3. Push on the metal clip (holding the battery) and pull the battery out of the socket.
- 4. Replace with new battery of type CR1225 as soon as possible (within a couple of hours).

16.3 RTC MALFUNCTION

In the event of the RTC stopping the following message will appear:

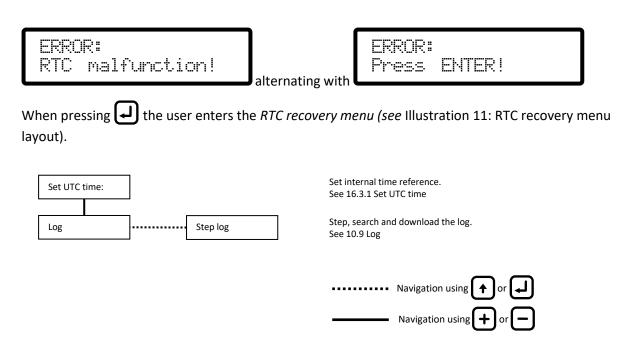


Illustration 11: RTC recovery menu layout

16.3.1 Set UTC time

If the battery voltage is too low (< 2.5 V) the following warning will be shown:

Follow the battery replacement procedure (16.2 Battery replacement).

When the battery is replaced and the voltage has increased to above 2.5V (might take a couple of minutes if the backup capacitor is exhausted) the following menu will appear:

Set.	UTC	time:	
1 /11/4 /	03 1		

Enter correct UTC time and date using same method as described in 10.11.4 Set clock.

After setting UTC the following will be displayed,



Followed by,

Followed by,

140703 13:00:45 UTC ok? NO

Verify that display is showing the correct UTC date and time.

Press I if UTC is correct or to go back to *Set UTC time* menu.

NOTE: After pressing \checkmark the RTC recovery menu is left and user is returned to main menu. **Make** sure that the UTC date and time is correct before pressing \checkmark .

17 LOG DATA DOWNLOAD VIA USB

Apart from inspecting the log via the LCD (see 10.9 Log) there is a possibility to download the log via a USB-connection to a personal computer running Windows operating system.

NOTE: This procedure requires the "BilgMon488 log extraction software" and a USB cable (Male USB A to Male USB Mini B).

17.1 RUNNING THE SOFTWARE

Run the "BM488_log_receiver.exe" in the "dist" directory to start the log receiver.

17.2 INSTALLING THE VCP DRIVER (OPTIONAL)

If your operating system reports "unrecognized device" (or similar) when connect your bilge alarm to your PC using the supplied USB-cable you must install a hardware (VCP) driver. For most recent operating systems this part will not be necessary since required drivers are preinstalled.

For the most recent versions of the driver, visit https://ftdichip.com/drivers/vcp-drivers/.

An older version of the drivers can be found in the "drivers" directory.

The VCP (Virtual Com Port) – driver has to be installed for the connected bilge alarm to show up in the log receiver software.

17.3 DOWNLOAD PROCEDURE

The following steps will guide you through the process of downloading data from the log of your bilge alarm.



Illustration 12: Initial screen, waiting for connection

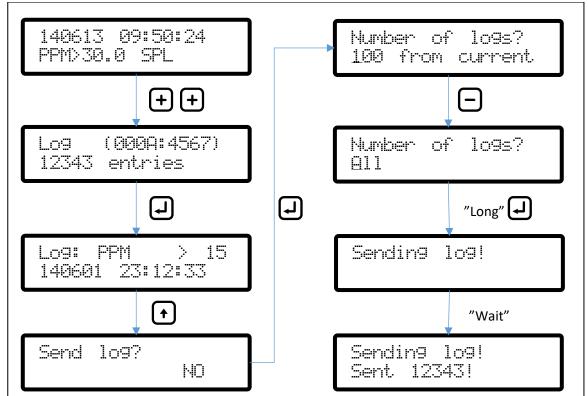


Illustration 14: Send log data from Bilgmon488

BM488 log receiver			
Ports: COM1: VDevice/Serial0 COM4: VDevice/Serial1 COM4: VDevice/Serial2 COM5: VDevice/VCP0 00H11: VDevice/VCP3	Plug in BigMon488 USB cable Choose the Materia appearing pot Start Internet (Noose output directory) 4. Send Splin Sal MigMon488 Wait for complete download		
Status: Listener started Output dir = C:\Documents and Settings\martin\Desk Created : C:\Documents and Settings\martin\Desk Besuit are und in C\Documents and Settings martin\Desk	p\0004-0000 20080611 12_09_54.txt		
Result saved in C-Uocuments and Settings/matin/Desktop/0004-0000 20080611 12_09_54.bst Listener stopped			
Start listening			
080417 11:42:52 POWER OFF 080509 12:10:58 POWER OFF 080509 12:03:59 POWER OFF 080501 03:05:18 POWER OFF 080511 03:00:09 POWER OFF 080501 03:48:12 POWER OFF 0805011 03:48:13 POWER OFF 0805011 03:48:13 POWER OFF 0805011 03:48:13 POWER ON			
CS=137815			

Illustration 15: Log data download completed

Steps:

- 1. Initial screen is shown (see Illustration 12: Initial screen, waiting for connection). The program is now waiting for a USB-connection.
- Connect the BilgMon488 to your PC using the USB-cable. Note that the bilge alarm does not need to be connected to a power supply since it gets power from the USB-cable. The connected bilge alarm will show up last in the "Ports:" list.
- 3. Choose the latest appearing port from the list.
- 4. Click the "Start listening"-button. A dialogue will appear where you can choose an output folder for the downloaded result.
- 5. The software is now listening for data from BilgMon488 (see Illustration 13: Connected (VCP3) and listening).
- 6. On your BilgMon488 navigate to the log-menu and step in to the log. When exiting the log you will be asked if you want to send the log. Answer yes and choose the amount of data to download (see Illustration 14: Send log data from Bilgmon488). While the data is sent it will show up in the "Received data" section of the log receiver.
- 7. When the download is finished the filename and position of the result can be found in the "Status:" list (see Illustration 15: Log data download completed).
- 8. Close the application.

18 SPARE PARTS LIST

Pos ¹	¹ Description	C	Order nr. by model		
POS		115VAC	230VAC	24V AC/DC	
1, 2, 3	Complete unit (Master, Sensor and Freshwater valve)	BM488-115	BM488-230	BM488-24	
1	Sensor unit		BM488MC		
2	Master unit	BM488MU-115	BM488MU-230	BM488MU-24	
3	Fresh water flushing valve assembly	BM488valve-115	BM488valve-230	BM488valve-24	
4	Calibration check kit, comprising: • Cleaning brush • Syringe • Bottle 500 ml with lid • Bottle 50 ml, calibration check liquid. • Instructions • Cleaning cap		BM488chkit		

¹See Illustration 16: General assembly/Spare parts.

NOTE: When ordering service or spares please quote the serial numbers of the MASTER and SENSOR units.

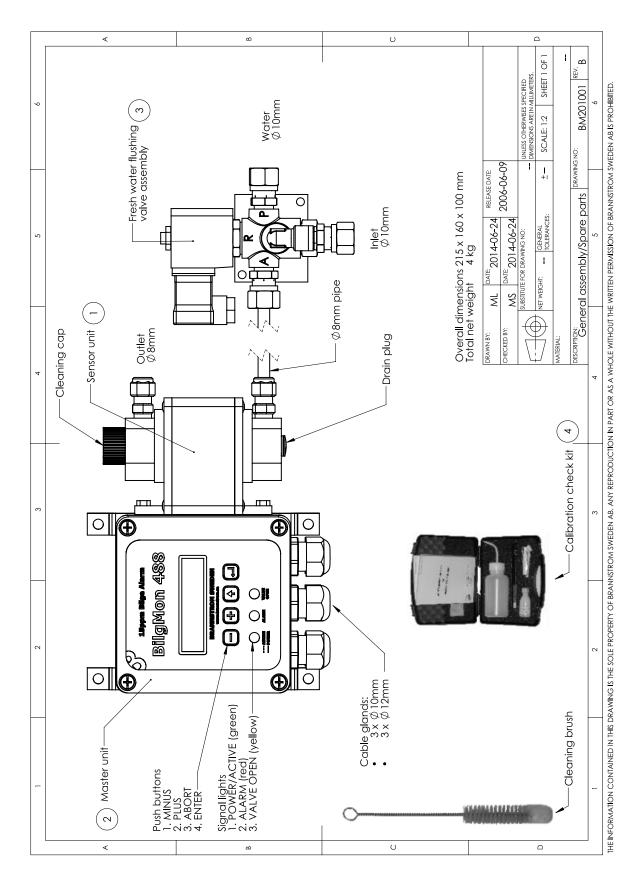


Illustration 16: General assembly/Spare parts

19 TROUBLESHOOTING

Symptom	Possible reason(s)	Servicing	
BilgMon488 is switched on but LCD remains blank.	Power supply is erroneous.	Check connections internally, externally and power supply voltages.	
	LCD monitor is broken.	Order replacement part.	
	Automatic fuses blown.	Disconnect externals that might have caused the short- circuit (e.g. fresh water flushing valve). Wait until fuses have cooled down power up the unit again.	
Oil content measurement (ppm value) remains high.	Dirty senor tube.	Clean the sensor tube and perform zero calibration (see 10.10.1 Clean cell (zero calibration))	
	Air is present in sample.	Correct cause of air presence. Clean the sensor tube and perform zero calibration (<i>see</i> 10.10.1 Clean cell (zero calibration))	
	Excessive contaminates present in sample (rust, bacteria etc)	Correct cause of contamination. Clean the sensor tube and perform zero calibration (see 10.10.1 Clean cell (zero calibration))	
LCD display indication: MEMORY ERROR, MEMORY WRITE ERROR, ERASE ERROR	Memory malfunction. Memory chip not present.	Order replacement part. Order replacement part.	
LCD display indication: Lost sensor com!	Dirty or damaged MASTER- SENSOR contact area.	Part MASTER and SENSOR units. Clean contact surface with mild detergent.	
LCD display indication: RTC malfunction!	Internal time reference stopped/malfunctioning.	Replace backup battery, then enter UTC time and date (see 16.3 RTC malfunction).	